

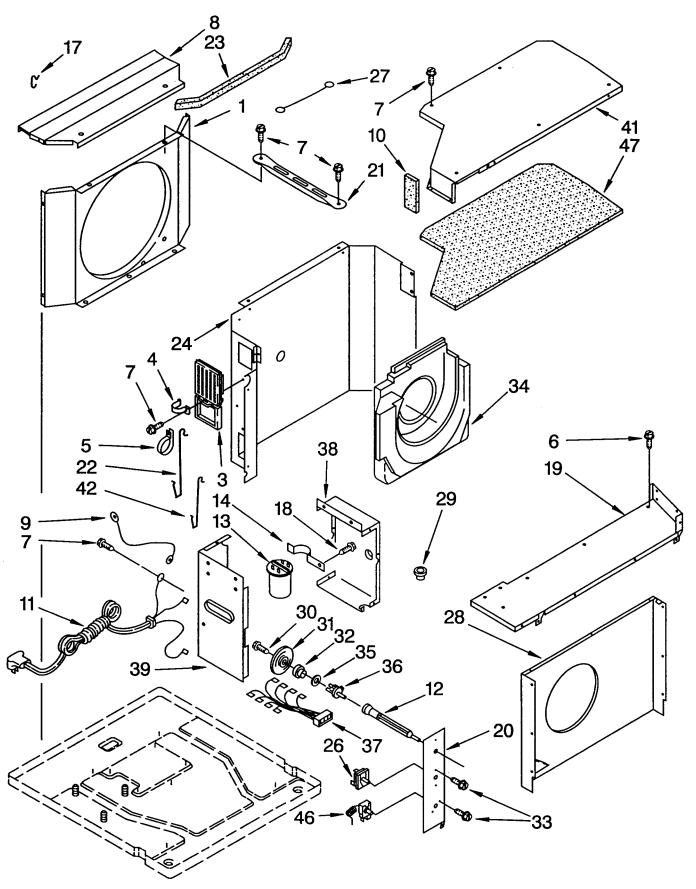
```
2
      708532
                  Bend, Return Condenser (11) Evaporator (10)
3
     708531
                  Bend, Return Condenser (12) Evaporator (8)
4
     49599
                  Strainer, Tube
5
     1155598
                  Tube, Outlet (Includes Illus. 4)
6
     1161074
                  Tube, Restrictor (3)
7
     1158665
                  Blade, Fan (Condenser)
                  Seal, Suction Tube
8
     1161045
9
     1160672
                  Bracket, Fan Motor
10
     1164684
                 Motor, Fan
11
     1160408
                  Nut
12
     602851
                  Tie, Cable
13
     1161029
                  Evaporator
14
     950037
                  Gasket, Nut
15
     1158703
                  Tube, Connect
16
     1161332
                  Condenser
                  Bend, Return Condenser (1) Evaporator (3)
17
     1156329
18
     1161523
                  Base
19
     1158407
                  Return Bend (2)
20
     1161054
                  Harness, Wiring (Compressor Service)
21
     1157102
                  Compressor
22
     950021
                  Grommet (3)
23
     1158685
                  Return Bend 3-Way
24
     858121
                  Locknut (3)
                  Gasket, Terminal Cover
25
     950035
                  Overload, Protector
26
     1155007
2.7
     950032
                  Spring, Overload
28
     950036
                  Cover, Terminal
                  Nut, Terminal Cover
29
     950027
30
     1158443
                  Wheel, Blower (Evaporator)
32
     1161502
                  Manifold, Suction
33
                  Screw #8-3/8
     1157158
34
     1163922
                  Tube, Suction
35
     947364
                  Tube, Flow Divider
36
     471088
                  Clamp (2)
37
     647971
                 Handle, Base
                 Pan, Drain
38
     1160656
                  Clip, Motor (2)
39
     1157015
                  Anticipator
41
     484238
42
     642080
                  Clip, Anticipator
                  Washer (3)
43
     1160880
45
     1163759
                  Insul. Restrictor Tube
46
     1162071
                  Tube, Flow Divider
     1160357
                  Tube, Feeder
47
48
     1160358
                  Tube, Feeder
49
     1158668
                  Bolt, Compressor
50
     1161047
                  Tube, Discharge
LITERATURE PARTS
     LIT1157635 Wiring Diagram
      LIT1164939 Owners Manual
     LIT1165595 Tech Sheet
```

### REFRIGERANT CHARGE 33.5 OZ.

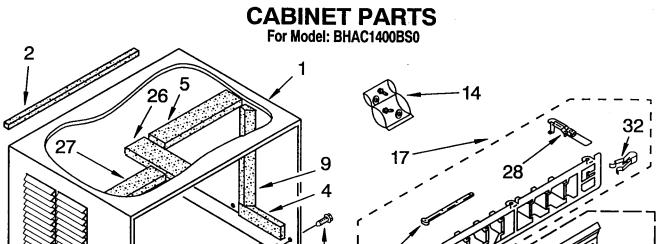
Production Compressor Requires Production Electrical Components. Service Compressor Requires Service Electrical Components. For Further Information, Refer to Filmcard 19.1.

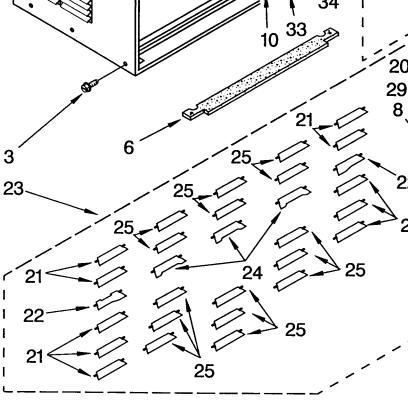
# **AIRFLOW AND CONTROL PARTS**

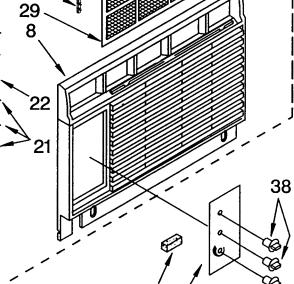
For Model: BHAC1400BS0



```
1
                  Shroud, Condenser
      1157403
3
      1160652
                  Door, Air
4
      1160653
                  Spring, Door
5
      1163775
                  Clamp, Wiring
6
      488624
                  Screw 8 \times 3/8
7
      1157158
                  Screw 8 \times 3/8
8
      1157407
                  Top, Condenser
9
      856094
                  Wire, Ground
                  Seal, Anti-Rub (2)
10
      1162616
11
      1161711
                  Cable, Appliance
12
      1161504
                  Control, Shaft
13
     1163757
                  Capacitor
14
     1160674
                  Bracket, Capacitor
17
     1164511
                  Clip, Shroud (2)
18
     1163469
                  Screw 8 x 5/8
19
                  Evap. Shroud Top
      1160709
20
      1160676
                  Panel, Control
21
      1160708
                  Support, Unit (2)
22
     1162063
                  Wire, Control Fresh, Air
23
     1158732
                  Seal, Shroud
24
     1164483
                  Dividing Wall
26
      1157650
                  Switch Rotary
27
                  Wire, Thermostat To Switch
      1156982
                  Shroud Assembly, Evaporator
28
      1160666
     997285
29
                  Cup, Condensate Drain
                  Screw 7-18 \times 5/8
30
     489092
31
     647882
                  Cam, Exhaust
32
     647879
                  Bushing, Shaft
33
      488734
                  Screw, 6-32 \times .175 (2)
34
      1160657
                  Housing, Air
35
                  Washer
      1161313
36
      993262
                  Shaft, Control Exhaust
37
     1165936
                  Harness, Wiring - Control Box
38
     1161704
                  Control Box (R.S.)
39
     1160683
                  Control Box (L.S.)
                  Cover, Top
41
      1160710
                  Wire, Control Exhaust
42
      1161333
46
      1160214
                  Control, Temperature
47
      1163758
                  Insul. Top Cover
```



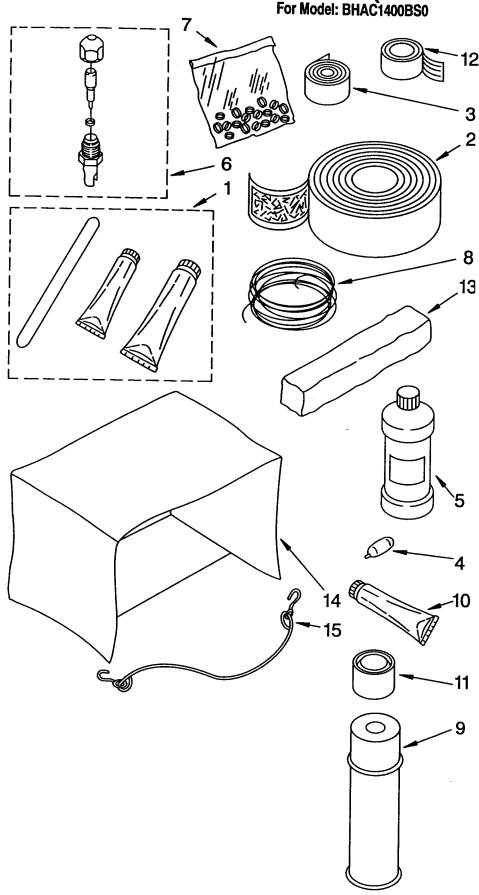




```
1
      1161335
                  Cabinet (Includes Insulation)
2
                  Gasket, Meeting Rail
      469877
                  Screw, 8 \times 3/8 (3)
3
      1157158
                  Insulation Cabinet Side (2)
4
      1160818
5
     1162100
                  Cab. Insulation
6
     1160768
                  Seal
8
     1165012
                  Cabinet Front
     1162099
9
                  Insulation Cabinet Side (2)
                  Nut-Hex 8-32
10
      486529
14
      1158746
                  Bag, Accessory
17
     1162079
                  Vertical Louver
19
     1162077
                  Link, Verticle Louver (2)
20
     1164167
                  Link, Horizontal Louver (5)
21
     1164164
                  Horzontal Louver (10)
22
     1164163
                  Horzontal Louver W/ Handle (2)
23
                  Front, Complete
      1165008
24
      1164165
                  Horzontal Louver W/ Handles (3)
25
      1164166
                  Horzontal Louver (15)
26
     1162101
                  Insulation, Cab.
27
     1162102
                  Insulation, Cab.
     1162078
                  Louver, Actuator(2)
28
29
      1165018
                  Filter
                  Spring, Detent (2)
32
      641484
33
      857022
                  Wire, Ground
34
      488234
                  Screw, 8-32 \times 1/4
                  Plate, Escutcheon
36
     1164931
37
      470036
                  Spacer, Escuthchon
```

Knob (3)

# OPTIONAL PARTS (NOT INCLUDED) For Model: BHAC1400BS0



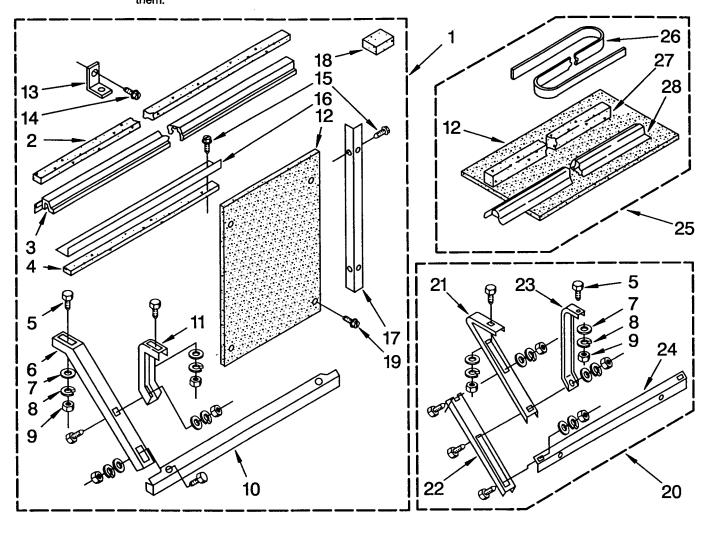
```
Epoxy, Tube (Aluminum Repair)
1
      799833
2
                  Tape, No Drip 30'
      505168
                  Tape, Vinyl 36'
3
      479502
      10943
                  Oil, Turbine 1 Oz.
4
5
     99243
                  Oil, Turbine 8 Oz.
6
                  Valve, Access
      876764
                  3/16" Tube O.D.
                  1/4" Tube O.D.
      978025
      978026
                  5/16" Tube O.D.
      978027
                  3/8" Tube O.D.
      978028
                  1/2" Tube O.D.
      978029
                  5/8" Tube O.D.
      978030
                  3/4" Tube O.D.
7
      978865
                  Seal, Ring Access Valve (20-Pack)
8
                  Wire, 25'Roll
                  Blue 16 Ga.
      10875
      242820
                 Black 14 Ga.
      242825
                 Red 14 Ga.
                 White 14 Ga.
      242826
      47261
                  Black 12 Ga.
      299885
                  Red 12 Ga.
                  White 12 Ga.
      47263
9
                  Adhesive, Insulation (24 Oz. Spray)
      813684
10
     279368
                  Adhesive, Insulation (2 Oz. Tube)
11
     485426
                  Paint, Touch-up Starlight Gray 1/2 Pint (Lacquer)
                  Sealer, Permagum 4-1" Strips
12
      212643
13
      99344
                  Sealer, Permagum 1 Lb. Bar
14
                  Cover, Winter
      484066
                  28"x19"x31"
      484067
                  19"x12"x14"
      484069
                  27"x19"x6 to 27"
      484184
                  22"x15"x3 to 18"
15
                 Retainer, Cord (Winter Cover)
     813610
```

## **INSTALLATION PARTS**

For Model: BHAC1400BS0

An Installation Kit is included with your air conditioner. If repair parts are required at a later date, you may select the correct part number from this listing.

Other Installation Kits shown below may be ordered where special circumstances require them.



4316473 7

```
1
                  Kit, Standard Installation
      1163842
2
      469877
                  Seal
3
      644288
                  Gasket, Sash
4
      855265
                  Strip, Seal
5
      488750
                  Bolt, 1/4 \times 3/4 (6)
6
      649945
                  Support, Cabinet (2)
7
      488808
                  Washer (6)
8
      486009
                  Lockwasher (6)
                  Nut, Hex (6)
9
      486035
10
      649947
                  Bracket, Support
11
     649946
                  Support, Retainer (2)
12
     644303
                  Board, Filler
13
      644228
                  Bracket
14
      487371
                  Screw, 10 \times 3/4
15
      488720
                  Screw, 10 \times 1/2
16
                  Angle (Top)
      644271
17
      644272
                  Angle (2)
18
     995274
                  Spacer, Block (4)
19
      488017
                  Screw, 8 \times 3/8
20
      485679
                  Kit, Outside Support
21
      644283
                  Support, Cabinet (2)
22
      644284
                  Extension, Support (2)
                  Retainer, Cabinet (2)
23
      644285
      644281
                  Bracket, Support
24
25
      485856
                  Kit, Wide Window
26
      856979
                  Strip, Seal
27
      470800
                  Seal, Meeting Rail
      485457
                  Gasket, Sash (54")
28
```

### Following Parts Not Illustrated

### LITERATURE PARTS

LIT998618 Instructions, Installation (Standard and Wide Widow Kits)
LIT485707 Instructions, Installation (Outside Support Kit)